

HUGHES BOX BLIND

ASSEMBLY INSTRUCTIONS FOR HP-67000

Note: It will take **two (2) people** to assemble this box blind.

Hughes Products Company, Inc. assumes no liability for injury or damage to persons or property resulting from the use of the Hughes Box Blind. The Hughes Box Blind must be assembled, installed, anchored, and used with care, caution, and common sense. Anchoring the Hughes Box Blind is the **owner's responsibility**.

You must read all instructions before starting assembly!

(When referring to wall letters(A,B,C,&D), all walls are identical except when referring to Wall D, which is the panel with your door cut out.)

TOOLS REQUIRED FOR ASSEMBLY:

Cordless drill
Phillips head drill bit

Measuring tape
Adjustable wrench or pliers

PARTS LIST:

(1) Roof
(1) Package with screws, nuts, & bolts (extras included in case of losing them)
(3) Walls with windows cut out
(1) Wall with window and door cut out

OPTIONAL ITEMS NEEDED See pg.4/5

(1) 2 x 4 x 49 1/2" for wall support #1
(2) 2 x 4 x 45 1/2" for wall support #2 & #3
(1) 2 x 4 x 42" for wall support #4
(2) 2 x 4 x 31- 3/4" door frame #5 & #6

****Platform for flooring is not included. We recommend using a 4 x 4 ft, 1/2" thick, piece of plywood as flooring.**

******DOOR FRAME (optional): (2) Vertical 2 x 4's # 5 & #6 (See Fig. VI) (Picture available on company website).**

INSTRUCTIONS:

1) With wall panels A & B vertical, one person stands on the inside with nuts & the other on the outside with the screws (8-32 x 3/4) (See Fig.1). Overlap the offset corner of Panel A with Panel B. Using the predrilled holes, starting at the top insert screws (8-32 x 3/4) one at a time down the edge of Panel B. **DO NOT PUT A SCREW IN THE 3RD HOLE UP FROM THE BOTTOM. A WOOD SCREW, #10 X 1", WILL GO THERE AT A LATER TIME DURING ASSEMBLY. DO NOT PUT A SCREW IN THE BOTTOM HOLE OF EACH PANEL UNTIL FLOORING IS PLACED AT END OF ASSEMBLY.** Make sure panels are tight against each other before you insert each screw.

2) Repeat above steps on panels A & C. Now attach panel D (door panel) to panels B & C.

3) Place roof over the top of the panels. With one person inside and one out, insert screws (8-32 x 3/4) from the outside into predrilled holes along the bottom edge of roof panel. Again make sure roof panel is tight against the wall panel before you insert each screw. **Note: Some screw holes may not line up. In the event this happens, re-drill holes from the outside of the roof to line up with holes in the panels.**

*****The next steps are for the optional use of 2 x 4's for extra support. If you choose not to do this feature skip to step 8 to complete assembly of your box blind.**

4) On the inside of the box blind, insert 2 x 4 #1 into the horizontal groove in the side Panel D, just above the door and below the window (see Fig. II). Make sure the 2 x 4 #1 is pushed tight against the right side lip of Panel D. Now from the outside, insert screws #10 x 1 into the 2 x 4 through predrilled holes of Panel D. On the CORNER, make sure Panels D & B are tight against each other before you secure the screw.

5) Install 2 x 4 #2 into Panel B just as instructed above. Make sure 2 x 4 #2 is pushed tight against the side of 2 x 4 #1. Insert screws #10 x 1 from outside.

6) Install 2 x 4 #3 into Panel C just as instructed above. Make sure 2 x 4 #3 is pushed tight against the side of 2 x 4 #1. Insert screws #10 x 1 from outside.

7) Install 2 x 4 #4 into Panel A just as instructed above. Make sure 2 x 4 #4 is tight against the sides of 2 x 4 #2 and #3. Insert screws #10 x 1 from outside. Now from the inside of the box

blind, connect the 2 x 4's to each other in corners using #8 x 1 3/4" wood screws provided (see Fig. III).

Floor Insertion:

8) When inserting flooring into your box blind, lay it on top of lip on inside of box blind bottom. The plywood must be placed on top of the lip of the wall. Insert 8-32 x 3/4" screws into the bottom predrilled hole on each panel corner.

If you would have any problems with this product, please contact HUGHES PRODUCTS COMPANY, INC. at 336-769-3788. Please do not contact the merchant where you purchased the blind.

Optional 5' extension for box blind	Item= HP-67050
Optional 10' extension for box blind	Item= HP-67055

*****Call company for pricing.**

(Pictures available on website)

HUGHES PRODUCTS COMPANY, INC.

PO BOX 606

Wallburg, NC 27373

336-769-3788 Fax: 336-769-3792

Email us: hughesproductsco@yahoo.com

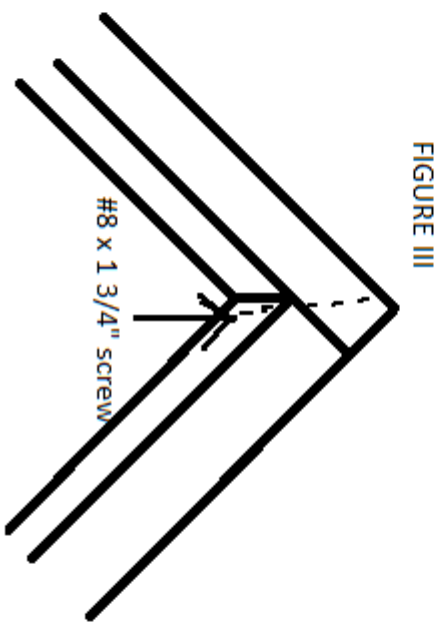
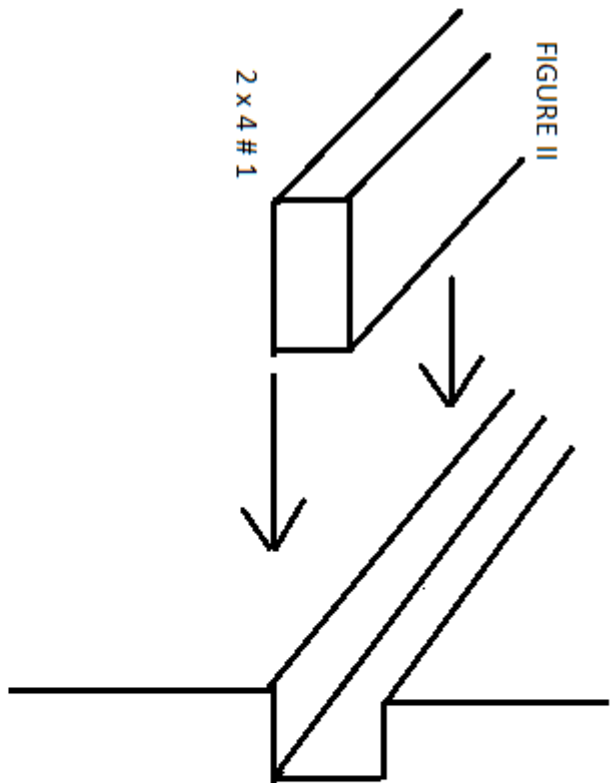
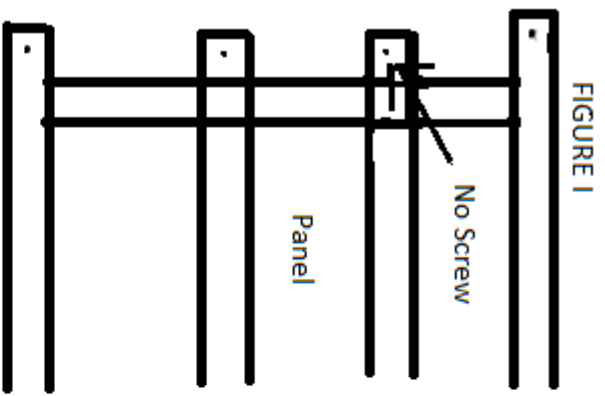
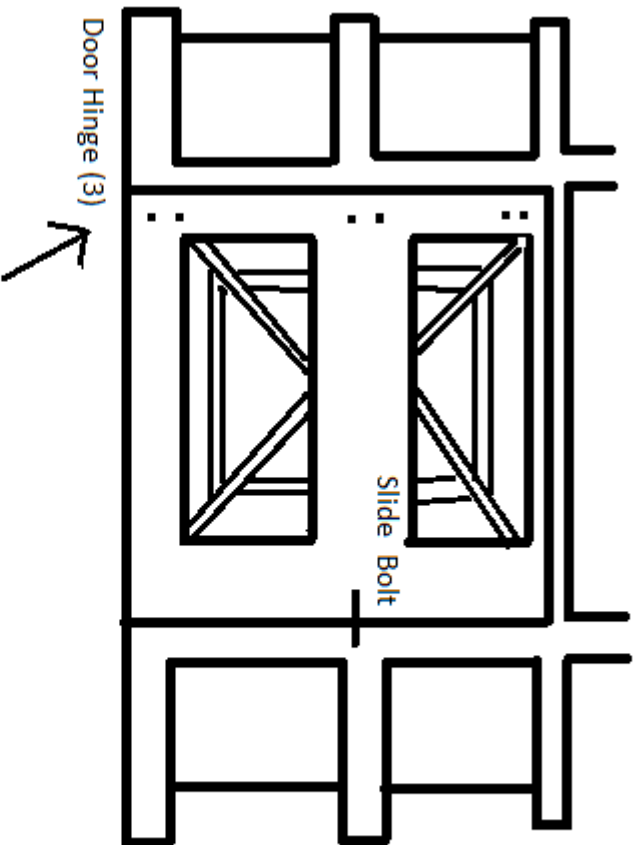
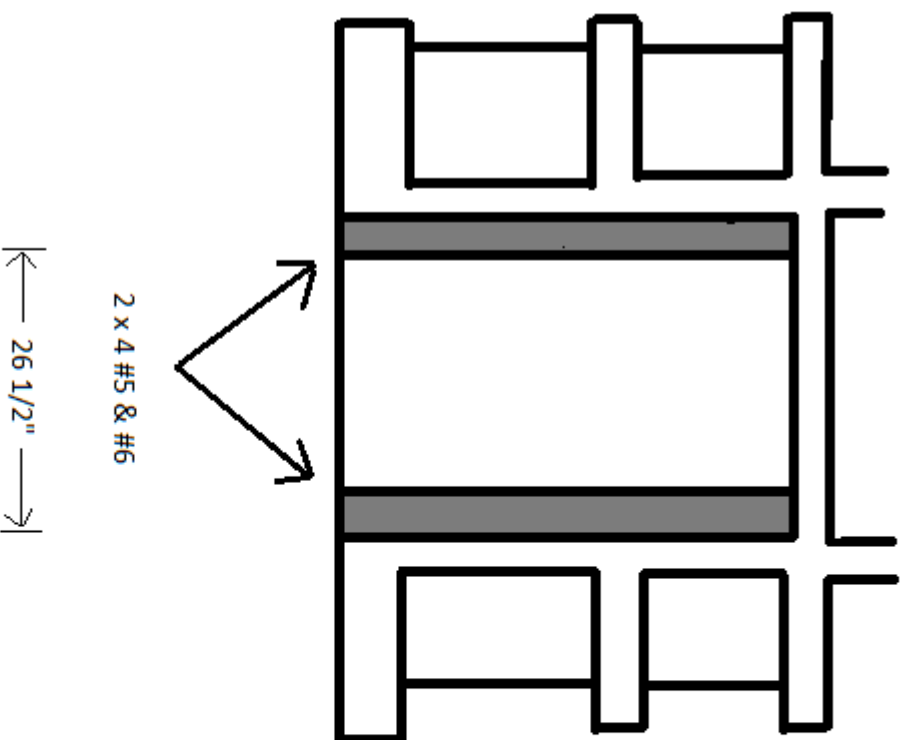


FIGURE V



(Panel D showing door attachments)

FIGURE VI



(Panel D showing optional door frame)

HUGHES BOX BLIND WINDOW KIT

INSTRUCTIONS

Tools required for assembly:

Screw driver and adjustable wrench

Parts List:

4- Windows

8- Window tracks

4- Window handles

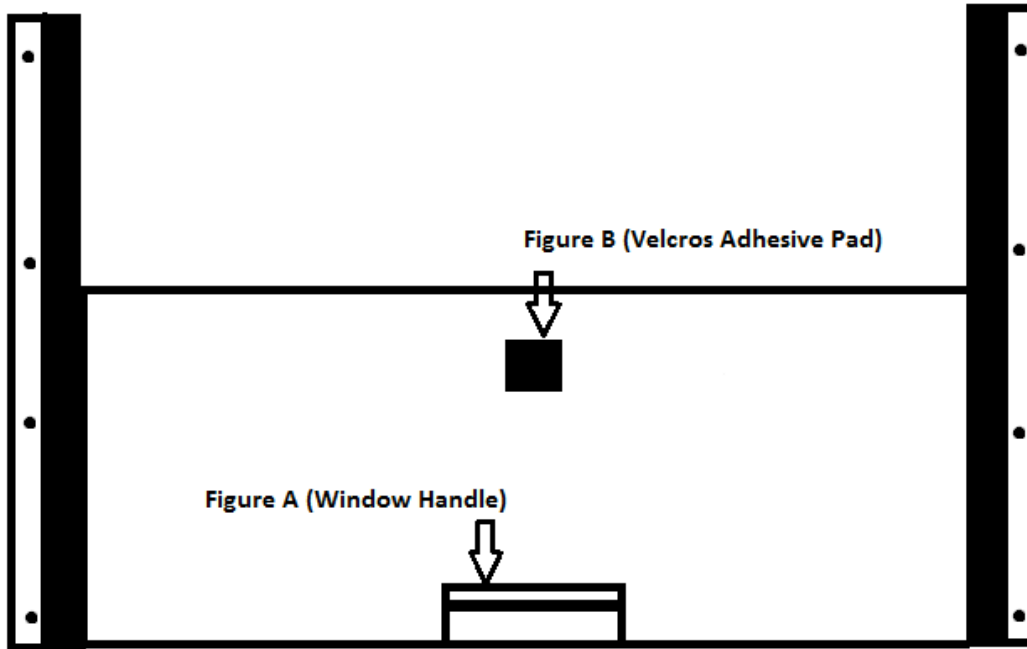
8- 1 1/2" Velcro adhesive pads (4 male and 4 female)

32- #8 x 1/2" machine screw with nuts

INSTRUCTIONS:

- 1) Peel plastic film off one side of the window.
- 2) Peel off adhesive tape off the window handle and place on the bottom of the window in the center. Make sure the bottom lip of the handle is against the bottom edge of the window and press firmly. (See Figure A.)
- 3) Peel plastic film from the back side of the window.

4) Measure from top left edge of window 12" (See Figure B). Peel adhesive cover off the back of the 1" Velcro's adhesive pad. Place the pad to the right of the 12" mark and press firmly. The pad will be on the opposite side of the handle.



Installing window tracks:

Take one track and align the pre-drilled holes on the track with the pre-drilled holes on the blind around the opening for the window. Insert the screw into the hole and attach the nut. Do not tighten. Repeat this step on the other 7 window tracks. Next take a window and slide it into the tracks. It should rest on the 2x4 piece of wood that runs below the window. Once you have the window in the tracks, you can tighten all the screws. If it doesn't slide smoothly, you may have to re-drill the holes for a better fit using a 3/16" drill bit.

Installing Velcro Window Pads:

Take the window and slide it up into the open position. Locate where the velcros pad that you put on the top of the window hits on the blind wall and that is where you will put the velcros pad on the blind wall. Press the pad firmly against the wall of the blind. This will hold your window in the open position.

